

Work Order ID 53660

Page 1

November 11, 2009 3:28:59 PM

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 11/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
D2235	Rev B1								

100



Large Fab

Large Fab

Memo

Large Fab

0.00

0.00

0.00

0.00

0.00

0.00

SAO 09-11-19

10

→ SAO 09-11-19

110



QC5- Inspect part completeness to step on W/O

QC

Memo

Quality Control

(XO)

f

120



Identify as per dwg & Stock Location: WA

Packaging

Packaging

Memo

0.00

0.00

0.00

0.00

0.00

0.00

SAO 09-11-19

(10)

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Page 2

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/26 AF

B109-11-20

Picklist Print

Page 1

November 11, 2009 3:29:04 PM

Work Order ID: 53660



Parent Item: D2235-1RevB1



Parent Item Name: Basket Rib

Start Date: 11/11/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-1RevA1 		Manufactured		No		100	Each	11.0000	10.0000		SAD 09-11-19	

Basket Hoop

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse ST	4	
	52833	4
Main Warehouse WA	7	
	51248	7

B53495 x 6

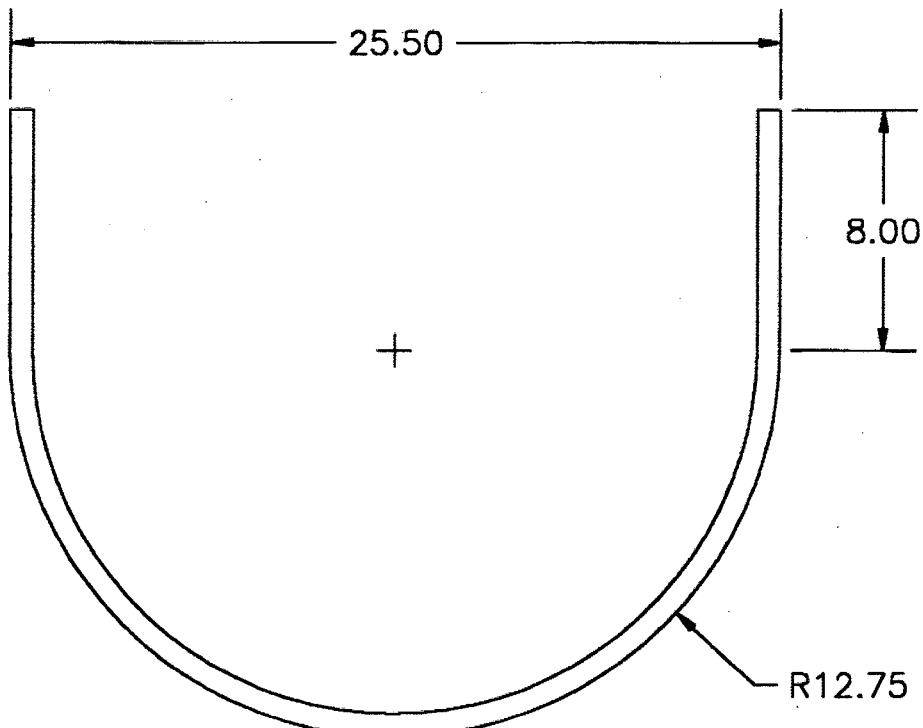
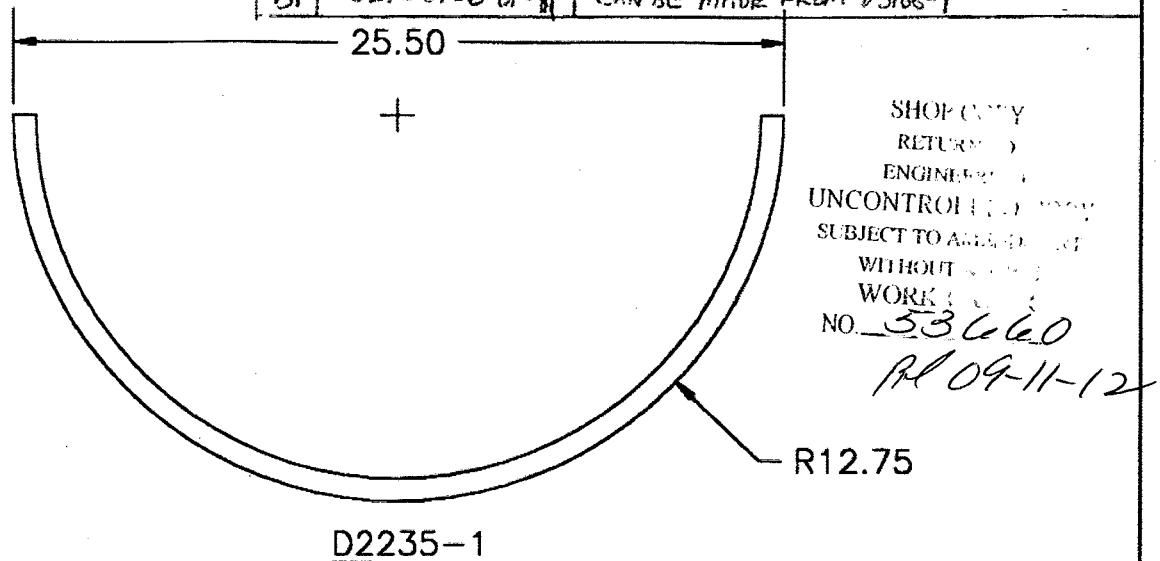
DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235
DATE 94:12:16		TITLE SCALE BASKET RIBS

REV. B

SHEET 1 OF 1

B1 02.08.06 (P) CAN BE MADE FROM D3166-1

RELEASED
R 960507

CAN BE MADE FROM D3166-1 (B)
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.